

Experion HS Overview



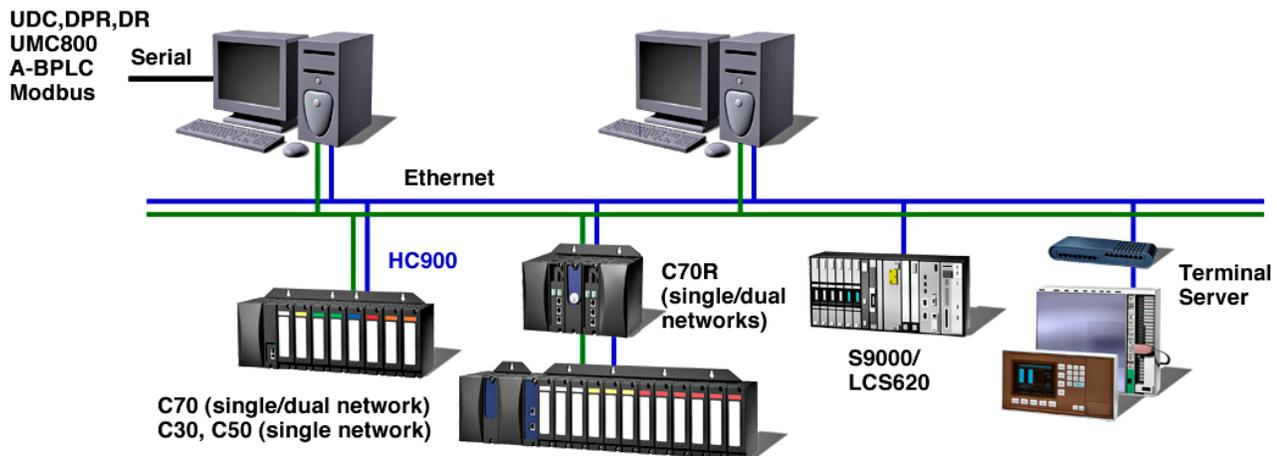
Experion HS is a powerful software platform that incorporates innovative applications for human machine interface applications (HMI) and supervisory control and data acquisition (SCADA). Built upon the proven technologies of the Experion platform, Experion HS is an integrated and affordable solution for smaller unit operations.

Honeywell delivers automation expertise to process industries. As industry pioneers, we have developed groundbreaking technology that has shaped today's manufacturing processes. Honeywell systems are easier to install and to use and are the industry's most reliable and scalable process control solutions. In addition to delivering innovative products and technologies, Honeywell has the most experienced and dedicated customer and technical support teams.

Since its launch, Honeywell's Experion® Process Knowledge System (PKS) has successfully helped thousands of customers worldwide improve productivity and profitability. Experion HS extends this proven technology to meet the demands of specific industry segments. Experion HS is as robust and powerful as Experion PKS and can efficiently fulfill the requirements of small to medium size applications. It is an easy and intuitive solution that can be used by plant managers, plant maintenance engineers, process engineers and operators in many industries including oil & gas, mining, metals & minerals, chemicals, life sciences, power, cement & glass and food & beverage.

The infrastructure improves operator efficiency and productivity:

- Pre-built standard displays (including process group, point detail, trend, alarm and set point programmer displays) reduce configuration time.
- Intuitive and flexible HMI meets even the most demanding needs for process graphics, display navigation and alarm presentation.
- User-configurable pull-down menus and toolbars promote easier, intuitive navigation to process data.
- Enhanced trending for up to 32 pens simultaneously and event markers provide operators with a comprehensive view of the plant.
- On-board historian collects history and events, enabling instant access to reliable and accurate process data.
- Open architecture based on commonly-used industry standards and the Microsoft Excel add-in provide greater choice in generating reports from process data.
- Integrated configuration environment enables offline and online configuration changes and minimizing process disruption.
- Integrated server redundancy without the need for expensive 3rd party fault tolerant computing platforms.



Complete Client/Server System Out-of-the-Box

With out-of-the-box functionality, users simply configure the platform instead of building it from the ground up. Operations can begin soon after point and hardware configuration is complete, using a single computer for the server as well as the client (Station) if desired.

Other client/server components include:

- **Real-time database** – The server database provides data to a number of client applications including Experion Flex Stations and applications.
- **Open connectivity** – The platform incorporates, as standard, open technologies to simplify integration with business and information systems. These technologies include the ODBC driver, Visual Basic scripting, the OPC Client interface, the OPC Data Display Client and the OPC DA server for read/write access to the database.
- **Advanced system infrastructure** –The platform includes, as standard, a complete infrastructure with an advanced alarm/event management subsystem, built-in system displays, configurable reports, extensive history collection and standard system trends.
- **SCADA interfaces** – An array of standard drivers are provided with the platform including support for the HC900 hybrid controller (both standard and redundant), Safety Manager and FSC controllers, MasterLogic PLC and the S9000/LCS620 controllers, DPR, UMC, UDC, DR and X-Series recorders.
- **Scalability** – As system requirements change over the lifecycle of the system, and as your plant expands, so can the platform. Starting with a standard 50-point database, the platform can expand up to 2,050 points with 100-point increments, supporting up to five Flex Stations. Because each analog point supports eight parameters, control loops can be defined with a single point (a composite point) to lower the number of points required in control applications.

On-board History Collection

The on-board historian is a fully functional and efficient history engine, providing extended historical data storage that is limited only by storage media size. Experion history data is seamlessly available for use across every Experion Station for trend displays, reports, custom displays, applications, spreadsheets and ODBC-compliant databases.

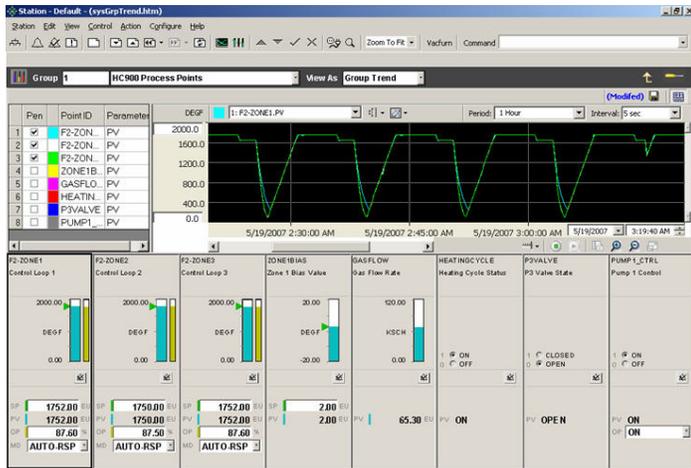
Flex Station's Versatile Operator Interface

The client-server relationship that presents process data to the user allows a Flex Station to be applied anywhere as long as it has a connection to the server (either on the same computer as the Experion server or remotely over Ethernet). The Flex Station can be deployed in a number of ways as the operator's view to the process.

When configuring Flex Stations you can choose between two different connection methods:

Static – Provides a permanent, dedicated link to the server. This is the recommended connection type for full-time operations.

Rotary – Provides an as required connection to the server. This is the recommended connection type for staff who do not need full-time access. Rotary connections are advantageous from a licensing point of view because the license only specifies the number of simultaneously connected Flex Stations (concurrent-use licensing). Rotary Flex Stations also provide the option of using the Experion Station interface or Microsoft's Internet Explorer. The Internet Explorer interface is ideal for staff that prefer to use familiar desktop tools to view the process and the same licensing and security mechanisms as used in Station apply.

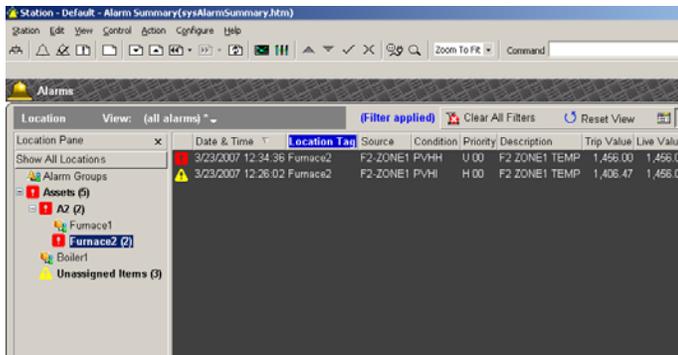


The standard group trend display combines point information with historical trend data

Integrated Alarm and Event Management

The innovative alarm management solutions in Experion HS improve the operator's ability to minimize process interruptions.

Alarm and event analysis feature improvements are based on research relative to technologies for improving the handling of process upset conditions. The standard Alarm Summary display enables operators to focus more clearly on the problem at hand.



Alarm Summary page showing alarms for a particular asset

Features for alarm and event management:

- A selectable Location Pane shows extensive alarm condition details, supports rapid alarm filtering and provides summary alarm count details.
- Alarm summary columns can be customized to suit individual site or operator requirements. Fields can include the actual trip value and current live value along with many other fields.
- A custom alarm summary configuration can be saved and recalled.
- Custom filters can be applied to each column in the alarm display, enabling rapid attention to be focused on problems.
- Alarms can be filtered by priority.
- Single line alarm processing keeps the Alarm Summary display from filling up with a chattering alarm. A single alarm includes details of the time that the alarm originally occurred, the time it last occurred and the total number of times the alarm occurred.
- Operators can easily add comments to alarms and events from the Alarm Summary display either individually or per page.
- Alarms can be acknowledged on an individual or per page basis from the Alarm Summary display or from custom displays.
- Custom alarm priority colors can be configured.
- The Event Summary display lists system events such as alarms, alarm acknowledgments, return to normal, operator control actions, operator login and security level changes, online database modifications, communications alarms, system restart messages and many other system events.
- Archiving can be configured to store events online or to network servers or removable media for accessing later.
- The System Status display provides operators with one place to review the health and status of all components.

Point Attribute Report – Reports on points displaying specific attributes, such as off-scan, bad data and alarm inhibit.

Point Cross-Reference – Determines database references for specified points to enable easier system maintenance when points are decommissioned or renamed.

Batch Reporting – Enables integrated reporting of batches or lots of a production process run (typically thermal in nature) to be compiled and archived automatically. This feature enables batch history for a set of points (up to 50) and events to be output either as a CSV file or directly into Microsoft Excel. Static batch data can also be added to the report such as batch number, customer name, lot size and so on. Multiple reports may be active, each event-activated.

Reports can be generated periodically or on an event-driven or on-demand basis and can be configured online. Report output can be directed to a screen, a printer, a file or directly to another computer for analysis or electronic viewing.

Scripting

The platform makes extensive use of the VBScript scripting language throughout the supervisory system. Users can create a script that will run when a display is active or scripts can also be attached to server objects like point parameters, alarm events, report completion and other events.

Display Scripting

Users can extend the functionality of graphic displays by writing event-based scripts for display objects. Scripts are typically used to create animation that is not possible with standard functionality.

Server Scripting

The server scripting support allows the behavior of the server and its runtime objects to be extended. Examples of server objects are:

- Server
- Points and parameters
- Reports
- Areas
- Tasks

The user can configure scripts to be run by the server either periodically or when a specified event occurs. In addition, standard displays are supplied to allow users to monitor the status of running scripts.

Recipe Management

With recipe management, you can create recipes and download them to nominated process units. Each recipe can have up to 30 items (database points with parameter selection) with recipes chained together to form larger recipes if required. Recipe items can be used to set ingredient targets, set alarm limits, set timers and place equipment into correct operating state. Items can be individually enabled for scaling. Alternatively, HC900 recipes (with up to 50 HC900 variables, not counted as points) can be created for HC900 controllers.

Flexible Access to Data

ODBC Driver

With the ODBC driver, you can query the server database using SQL commands from ODBC client applications such as Microsoft Access. The server database is exposed as a number of read-only ODBC tables that include points, event history and process history. Driver features include:

- Open read-only access to real-time and historical data
- Throttling to prevent performance impact
- Fully functional examples for productivity improvements

Microsoft Excel Data Exchange

With Microsoft Excel Data Exchange, users can capture real-time point value and history information from Experion HS for display in an Excel spreadsheet using an integrated add-in. Data can be retrieved by using either the Microsoft Excel Data Exchange Wizard or through cell formulas. The captured data can be static or dynamically updating, and can consist of either point parameter or historical data from the server. With the Microsoft Excel's toolset, you can create charts to display and analyze data and you can link values into other OLE-enabled applications.

OPC Server

The OPC DA server allows a third-party OPC client application to browse the server database to establish links for read/write of server point parameters. The OPC server is included with all systems.

Efficient Engineering Environment

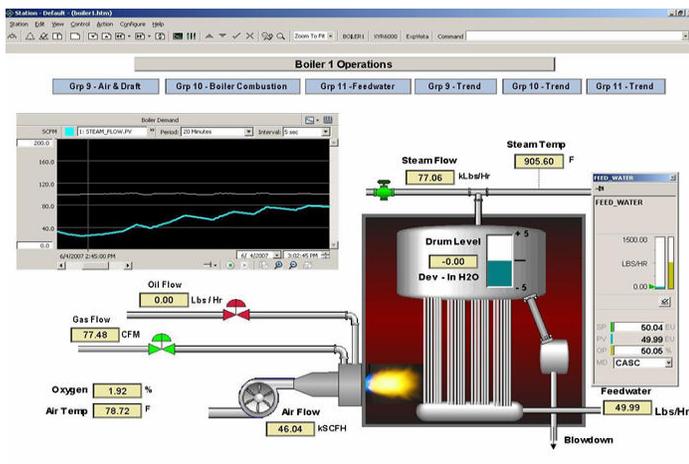
HMIWeb Display Builder

Experion HMIWeb technology supports innovative object-based graphics for implementing custom displays online.

This technology is based upon Web standards using HTML as the native display format and provides process graphics within a secure Station environment or from Microsoft's Internet Explorer. Features include:

- Shape library for plant equipment static objects and the use of shape sequences, dynamic shapes and pop-ups including standard SCADA faceplates
- Advanced custom trend object enabling visualization of real-time and historical process information
- Point browser window allowing drag and drop assignment to objects, filterable by asset
- Visual Basic display scripting for advanced animation
- Extensive toolkit for drawing, alignment and rotation plus standard bar chart, button, combo-box and ActiveX import support selections
- Alarm, event, user-defined tables and alarm state insertion

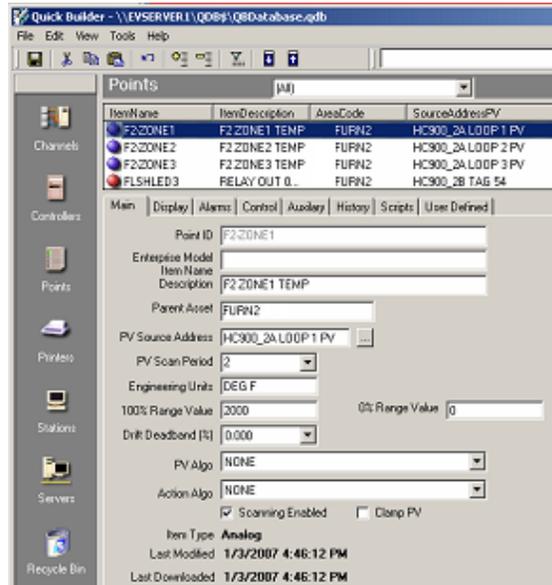
The OPC Display Data Client allows the display designer to insert OPC data into a display without the need to purchase and build points. This is ideal for data that only needs to be visualized by the operator and does not need to be alarmed or historized. OPC data acquired in this way supports both read and write access to the data.



HMIWeb custom display with embedded trend object and interactive faceplate pop-up

Quick Builder Database Tool

Quick Builder allows users to configure points, controllers, Flex Stations and printers for the SCADA application while the system is online. Quick Builder leverages a relational database engine to provide greater productivity through capabilities such as filtering user views and an intuitive Windows interface.



Quick Builder database

User Documentation

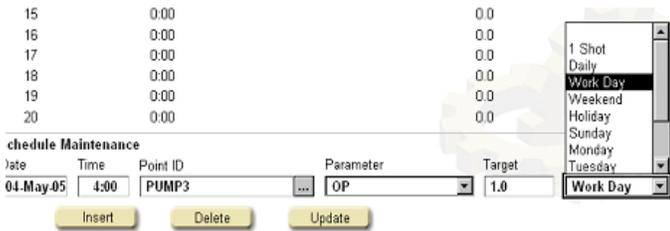
Comprehensive documentation is available through help menus and Honeywell's Knowledge Builder, the electronic online documentation set that uses an HTML frame browser to find and access the desired information quickly and efficiently.

Alarm Pager Option

When important information needs to reach people outside the control room or site, the Alarm Pager uses paging, SMS, e-mail or SNMP traps to escalate operational and system alarms. Alarms can be forwarded to one or multiple recipients, and can be further escalated to another recipient if an alarm remains unacknowledged. Asset and time profiles determine which points should be monitored at a given time and the locations that notifications should be sent. Alarm pagers can be configured to use a service provider or a local base station for the broadcast of pages or SMS messages. The forwarded information can be custom designed to include values such as time, date, point ID, alarm, priority, description and value.

Point Control Scheduler Option

The Point Control Scheduler tool allows the user to schedule supervisory control actions at specified times. This feature schedules the control of analog or status points on both a one-time only and periodic basis, such as daily, on a workday, on a weekend, or on a specific day of the week. For example, a pump could be scheduled to turn on at 4 pm and off at 6 pm each day, or a controller set point could be set to a lower value over the weekend.



Automated scheduling of points

Electronic Signatures Option

Experion HS provides enhanced capabilities to support the pharmaceutical industry and other U.S. Food and Drug Administration (FDA) regulated industries and their unique requirements related to regulations such as 21 CFR Part 11. These features such as electronic signatures are specifically designed to meet the guidelines of 21 CFR Part 11. However, they are also useful to any user with a desire to improve the traceability of actions within their plant.

OPC History Data Access Option

The optional OPC History data access client further complements the open connectivity portfolio of Experion HS. OPC HDA can be used to retrieve historical process data into other databases.

Experion IEC-870 Communication Driver

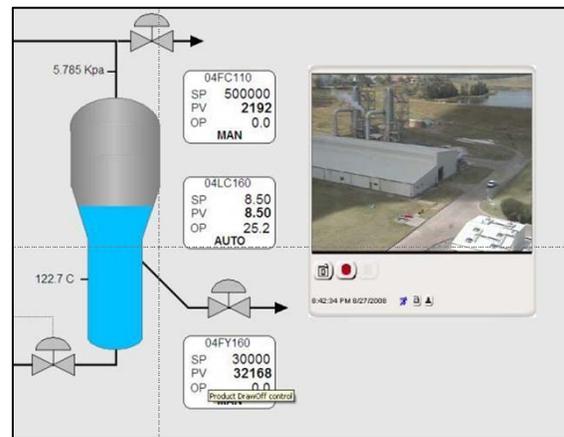
The IEC-870 communication driver provides SCADA communication and data exchange between RTUs using standard IEC protocols such as 60870-5-101 and 60870-5-104. The driver supports redundant and non-redundant topologies and is configured using Quick Builder.

Honeywell Digital Video Manager

Honeywell Digital Video manager (DVM) is a scalable, digital closed-circuit television (CCTV) video solution that sets new standards in cost-effectiveness, flexibility and performance. Combined with Experion HS, operators can view and control video as well as monitor and control the plant or mill from a single user interface, greatly improving productivity.

Experion HS alarms and events can automatically trigger a camera to move to a predefined position and trigger video recordings to start. This enables quick access to recent events by operators and remote personnel.

All DVM alarms and events, including events detected using video analytics, appear within the Experion HS alarm summary display. The alarm summary display includes a DVM icon that displays a pop-up with the recording control embedded, removing the need for the operator to search for video information.



Integrated video with Honeywell Digital Video Manager

Experion eServer

Experion eServer enables users from any location on the business network to view Experion HS custom process graphics securely, from their web browser. Experion eServer is an integrated, view-only solution in a single, scalable package that offers secure access to multiple casual users. Experion eServer standard access is included with the Experion eServer base software and delivers a zero footprint solution for an unlimited number of users. Experion eServer Premium Access is an option that is licensed per concurrent user, providing live updating Experion HS custom displays and trends to casual users. To ensure security, eServer users do not have the ability to control the plant, view system displays or view and acknowledge alarms.

Information Management

Experion HS supports collaboration across the entire business enterprise with Honeywell's information management products. Honeywell's Uniformance PHD consolidates data sources from small to medium sized systems located throughout 'islands of automation'. A PHD database may be centrally configured and managed, gathering data from many systems including Experion HS servers, OPC Servers and other third-party sources. This data is "shadowed" into a single centralized database, allowing engineers and plant management to analyze performance of the entire operation from a single location.

Leveraging Experion PKS Architecture

Using Distributed System Architecture (DSA), Experion PKS systems can access Experion HS data, history and alarms. This provides simple operational oversight from an Experion PKS system while still enabling an Experion HS system to have local autonomy.

Honeywell Field Device Manager

Honeywell's Field Device Manager (FDM) is an award winning solution for managing smart devices. With complete command and control of HART and Profibus smart instruments throughout the plant, FDM saves time and helps improve overall asset effectiveness.



Honeywell Field Device Manager

More Information

For more information on Experion HS, visit our website www.honeywell.com/ps, or contact your Honeywell account manager.

Automation & Control Solutions

Process Solutions
Honeywell

1250 West Sam Houston Parkway South
Houston, TX 77042

Lovell Road, Southern Industrial Estate
Bracknell, Berkshire, England RG12 8WD

Shanghai City Centre, 100 Junyi Road
Shanghai, China 20051

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